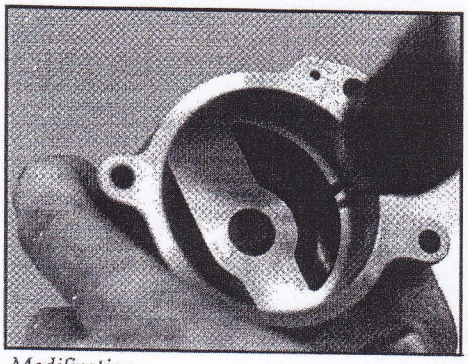
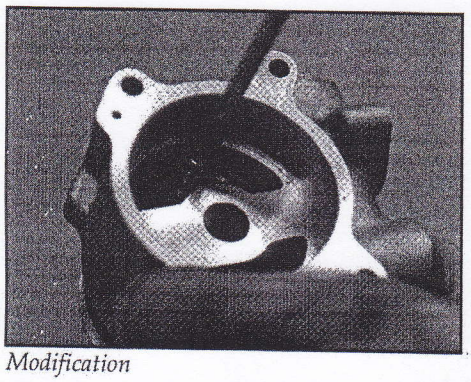
AJP 8



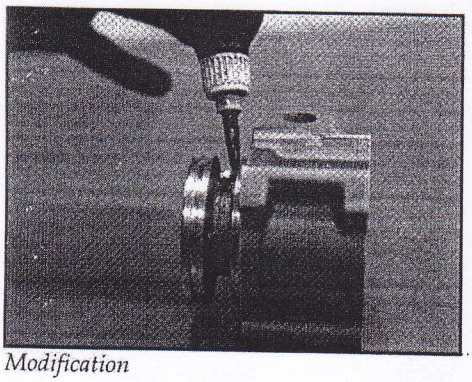
Modification

Drill out the hole in the pump body to 3.3mm, and tap out to M5 as shown.



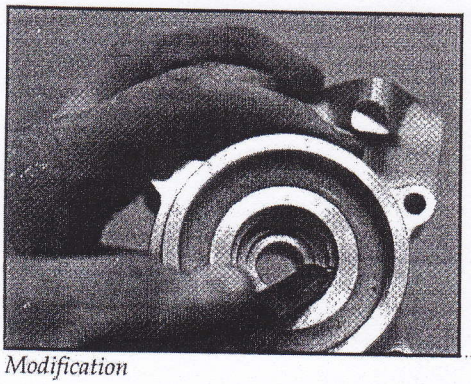
Modification

Apply loctite and silicone sealant to the blanking screw, and screw into the presviously tapped hole.



Modification

Apply loctite to the protruding threads and fit a nylon nut.



Modification

Make sure there are no burrs etc. in the seal bore, as shown, and remove any as necessary.